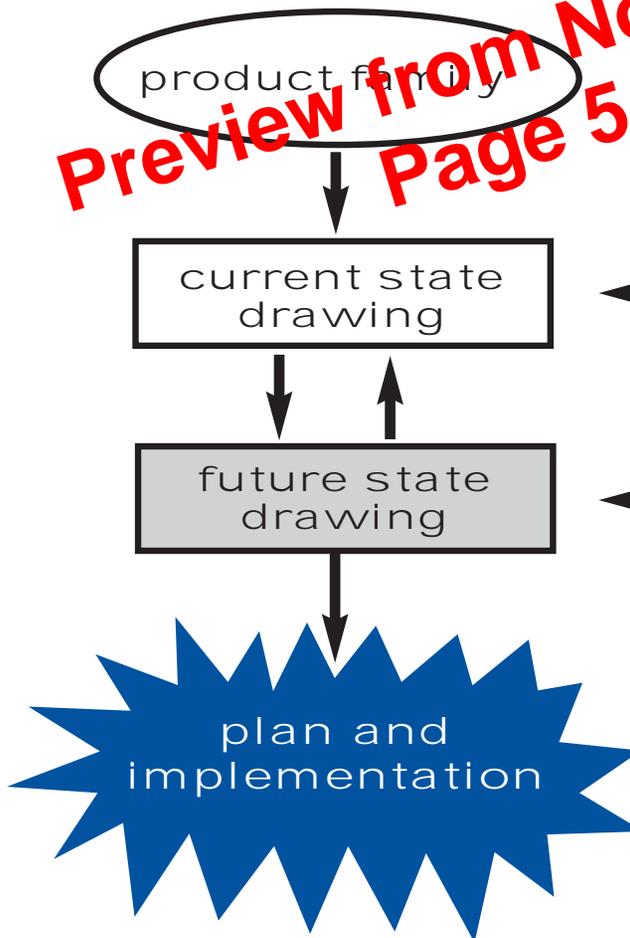


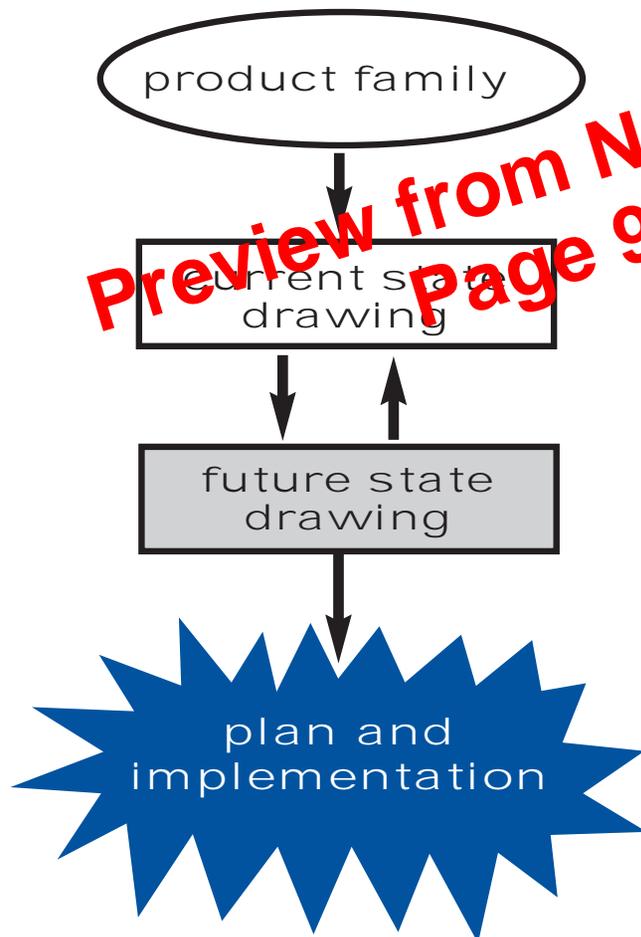
# Using the Value Stream Mapping Tool

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← Understanding how the shop floor currently operates. The foundation for the future state.

← Designing a lean flow.



## Current State Drawing

*Understanding how the shop floor currently operates.*

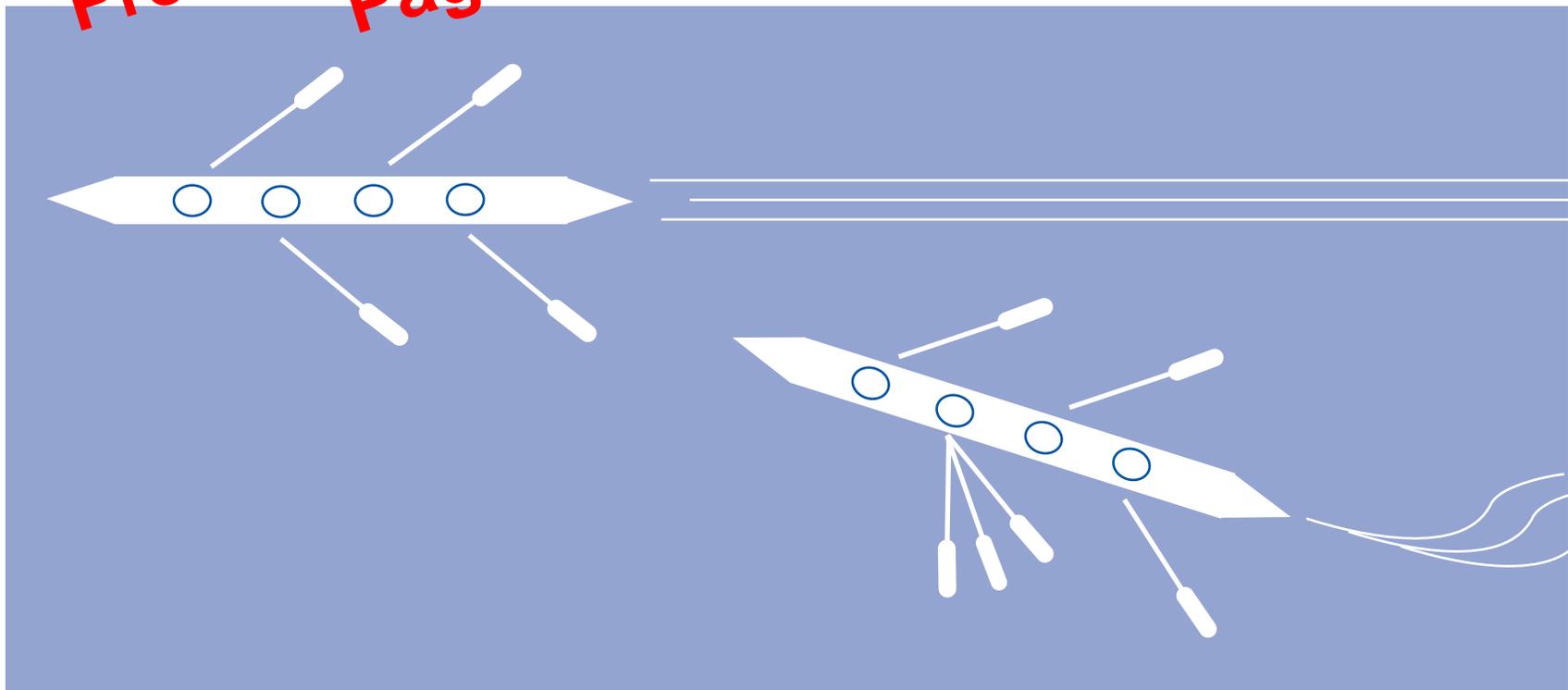
- ✓ Material and Information flows
- ✓ Draw using icons
- ✓ Start with the "door to door" flow
- ✓ Have to walk the flow and get actuals
  - no standard times
  - draw by hand, with pencil
- ✓ Foundation for the Future State

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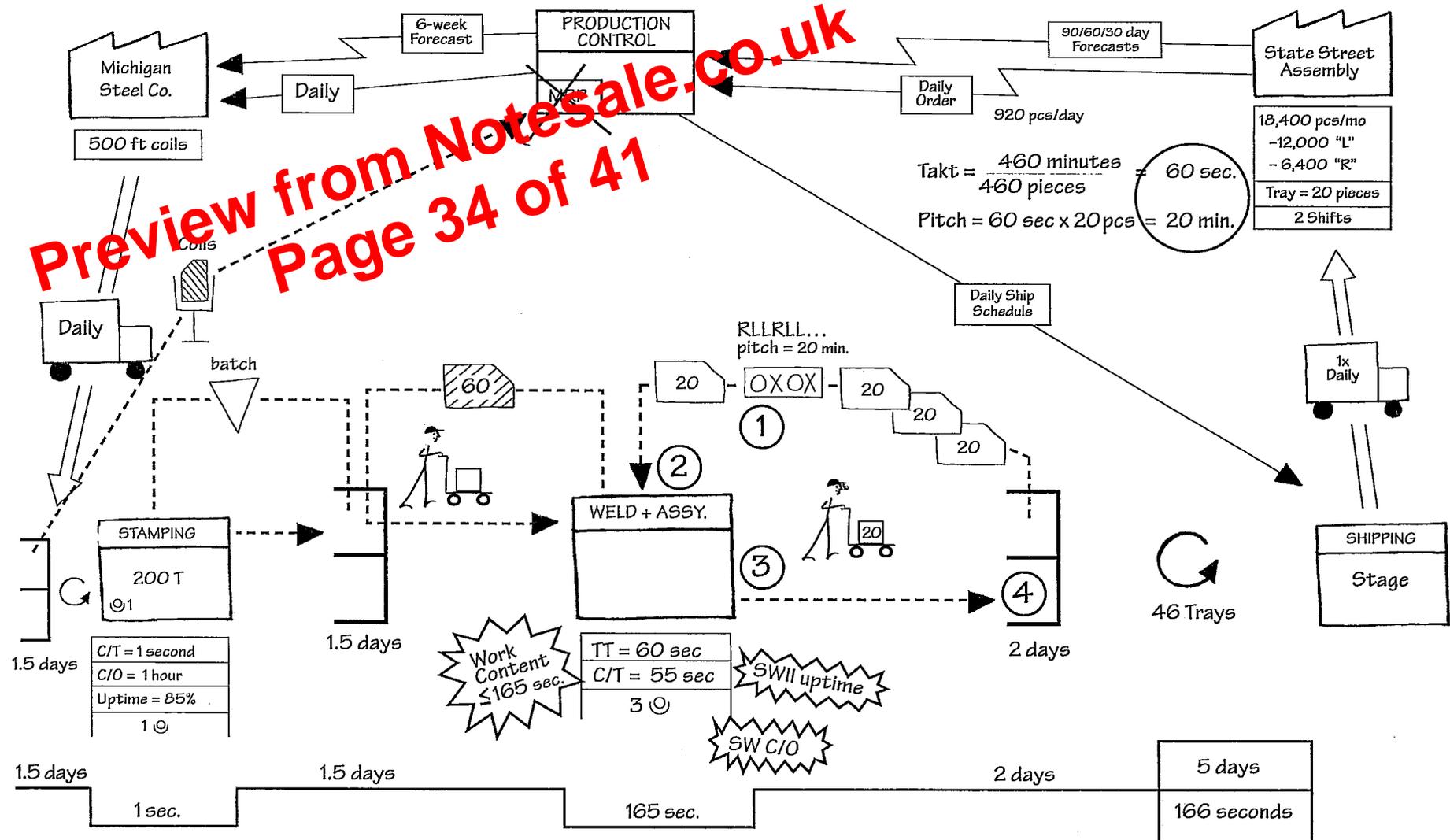
# Individual Efficiency vs. System Efficiency

*How fast should we produce?*

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# Acme Future State Map



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DATE:		VALUE STREAM REVIEW				SIGNATURES			
FACILITY MANAGER:									
V.S. MANAGER:									
PLANT-LEVEL OBJECTIVE	V.S. LOOP	OBJECTIVE & MEASURABLE GOAL	PROGRESS CONDITIONS	EVALUATION	REMAINING PROBLEMS	POINTS AND IDEAS FOR COMING YEAR'S OBJECTIVES			

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= SUCCESS
  = LIMITED SUCCESS
  = UNSUCCESSFULL

PRODUCT FAMILY: