You have to try controlling upper process to ensure the procurement period as much as possible. Inventory control is the management approach for grasping inventory volume in the factory, and how to control it.

If some parts are kept in warehouse over 1 year, you have to act and solve the problem.

d. Logistic control

Based on the production schedule, you need to grasp volume of dispatching and the timing of dispatch. Then, you should contact with Logistic Company to share the dispatch information and control it with no problem.

 $\boldsymbol{5}$. conclusion

Production management Dept. is responsible for all the process of production from design process to delivery. You need to consider production schedule carefully, and keep the planned production process and delivery date.

On the other hand, you should use factory resources effectively and try to production with minimum cost.

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