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General principles and processes of Isolation of elements.

(Section - I)

☐ Free state or native state.

The metals which are non-reactive with air, water, carbon dioxide and non-metals occur in free or native state.

- e.g.- i) Gold and platinum are found exclusively in the free state, non-metals like carbon, sulphur and noble gases occur in free state.
- e.g.- ii) Copper, Silver and mercury occur partly in the free state.

• Combined form

Most of the metals occur in nature in the combined form with other elements i.e. in the form of compounds like oxides, sulphides, carbonates, sulphates, silicates etc.

★ Mineral : A naturally occurring substance obtained by mining which contains the metal in free state or combined state is called mineral.

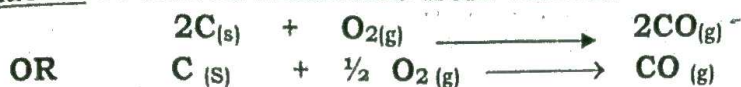
★ Ore : A mineral containing a high percentage of metal, from which the metal can be profitably extracted is called ore.

A metal may occur in several minerals. A few of these (ores) are used in the extraction of metals.

Hence, all ores are minerals. But all minerals are not ores.

Metal	Minerals	Ore
Iron (Fe)	Haematite	Fe_2O_3
	Magnetite	Fe_3O_4
	Limonite	$2\text{Fe}_2\text{O}_3, 3\text{H}_2\text{O}$
	Iron Pyrite	FeS_2
	Siderite	FeCO_3
Zinc (Zn)	Zinc blende,	ZnS
	Zincite	ZnO
	Calamine	ZnCO_3
Magnesium (Mg)	Magnesite	MgCO_3
	Dolomite	$\text{MgCO}_3, \text{CaCO}_3$
	Epsom Salt	$\text{MgSO}_4, 7\text{H}_2\text{O}$
Aluminium (Al)	Bauxite	$\text{Al}_2\text{O}_3, 2\text{H}_2\text{O}$
	Cryolite	Na_3AlF_6
	China Clay	$\text{Al}_2\text{O}_3, 2\text{SiO}_2, 2\text{H}_2\text{O}$

(2) Formation of carbon monoxide from carbon.

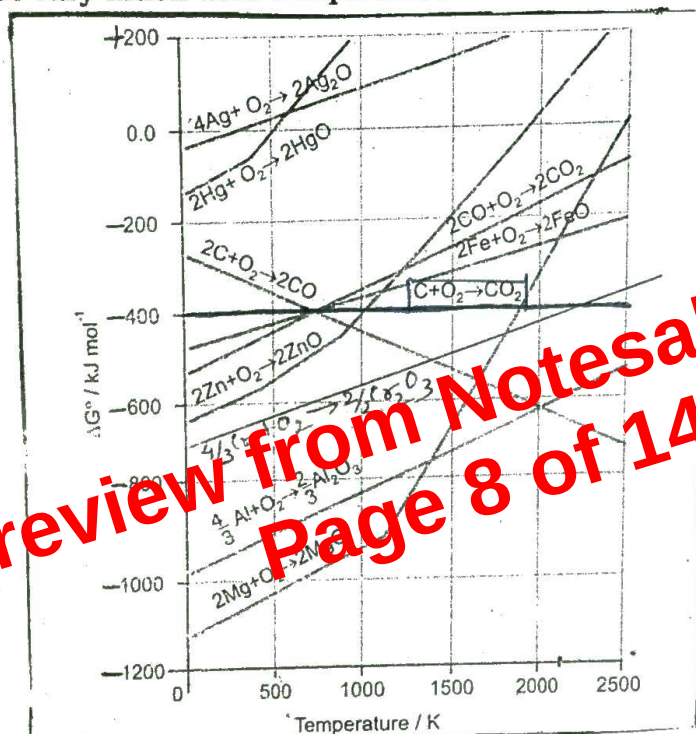


- For this reaction;
- ΔH is negative. (combustion reac.) exothermic.
- ΔS is positive. (volume of gaseous product > volume of gaseous reactants).
- ΔG decreases with increase in temperature and the combustion becomes more spontaneous at higher temp.

(3) Formation of CO_2 from C.



- For this reaction ΔH is negative and ΔS is almost zero. Since $T\Delta S$ in equation is zero,
- ΔG does not vary much with temperature.



- The Ellingham diagram is the plot of standard free energy change ΔG° against temperature for the reaction of a metal and other elements with one mole of oxygen at 1 atmosphere.

In terms of thermodynamics, the reduction of metal oxide with given reducing agent can occur if the free energy change (ΔG°) for the reaction is negative. Consider the reduction of metal oxide by carbon.



- This reduction can be considered as a competition between the metal and carbon to combine with oxygen.
- If the metal oxide is more stable, oxygen remains with the metal and if carbon monoxide is more stable, then oxygen is taken away by carbon from the metal oxide.
- More negative the value of ΔG° , the greater is the tendency of the element to combine with oxygen.