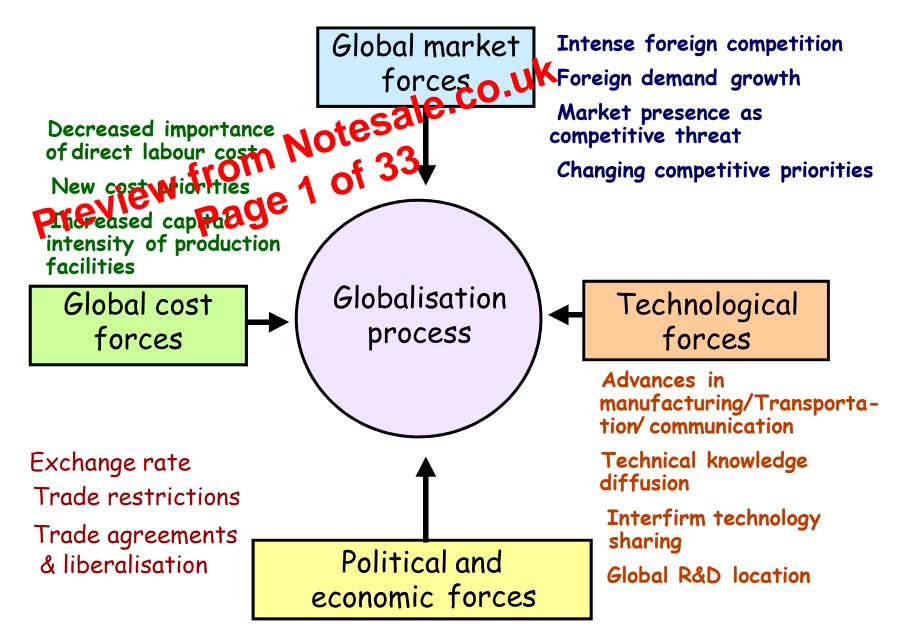
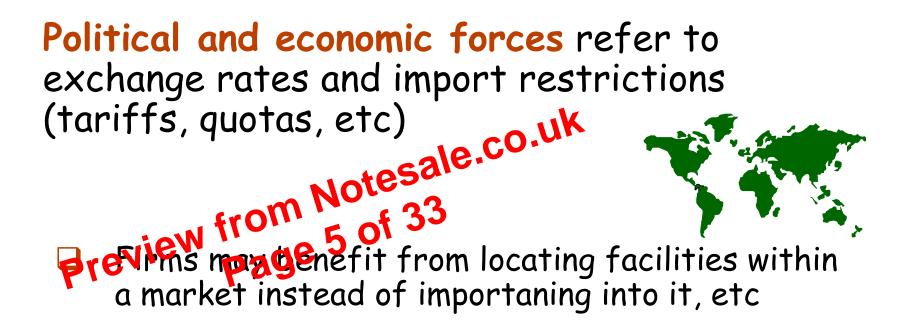
## The Detailed Four Forces Framework (FFF)





On the other hands growing trends towards trade liberalisation offers easier market access



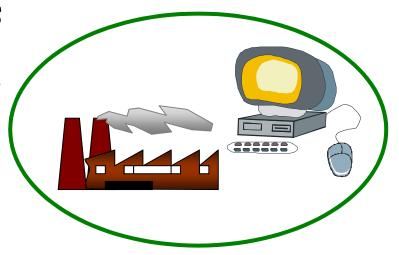
## **Focused Factories**

Focused factories are stored around a product instead of a location from 10 of 3 Production at a central facility cuts manufacturing costs but it also leads to:

Rise in transportation costs

Rise in local inventory costs

Increase in lead time





Globalisation - Benefits and risks Consider your company. Which would be the main benefits of operating globally? Preview from Notes 33 preview page 23 of 33

Now think about risks. Which are the main risks of operating globally?

## Documentation

Documentation is a vital part of the



import & expontor ocess from 28 of Inacedracyper phicompleteness of documentation, or late delivery, can lead to delays in clearance and payment, losses, legal actions and fines

Every document should be scrutinised for:

- ✓ Authenticity
- ✓ Deadlines for presentation & expiry
- Conformity with contract & credit requirements
- Accuracy & completeness

